



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

Variable Index, 5-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
1/8	.1250	1/4	1-1/2	—	1/8	REV5401	—
1/8	.1250	1/4	1-1/2	.008	1/8	REV5403	—
1/8	.1250	1/2	2	—	1/8	REV5405	—
3/16	.1875	3/8	2	—	3/16	REV5407	—
3/16	.1875	3/8	2	.008	3/16	REV5409	—
3/16	.1875	9/16	2	—	3/16	REV5411	—
1/4	.2500	3/8	2	—	1/4	REV5413	—
1/4	.2500	3/8	2	.015	1/4	REV5415	—
1/4	.2500	3/4	2-1/2	—	1/4	REV5417	—
1/4	.2500	3/4	2-1/2	.015	1/4	REV5200	—
1/4	.2500	3/4	2-1/2	.030	1/4	REV5201	—
1/4	.2500	3/4	2-1/2	.060	1/4	REV5202	—
1/4	.2500	1-1/8	3	—	1/4	REV5419	—
1/4	.2500	1-1/8	3	.015	1/4	REV5203	—
1/4	.2500	1-1/8	3	.030	1/4	REV5204	—
1/4	.2500	1-1/2	4	—	1/4	REV5421	—
1/4	.2500	1-1/2	4	.015	1/4	REV5205	—
1/4	.2500	1-1/2	4	.030	1/4	REV5206	—
5/16	.3125	7/16	2	—	5/16	REV5423	—
5/16	.3125	7/16	2	.015	5/16	REV5425	—
5/16	.3125	13/16	2-1/2	—	5/16	REV5427	—
5/16	.3125	13/16	2-1/2	.015	5/16	REV5207	—
5/16	.3125	13/16	2-1/2	.030	5/16	REV5208	—
5/16	.3125	13/16	2-1/2	.060	5/16	REV5209	—
5/16	.3125	1-1/8	3	—	5/16	REV5429	—
5/16	.3125	1-1/8	3	.015	5/16	REV5210	—
5/16	.3125	1-1/8	3	.030	5/16	REV5211	—
3/8	.3750	1/2	2	—	3/8	REV5431	—
3/8	.3750	1/2	2	.015	3/8	REV5433	—
3/8	.3750	1	2-1/2	—	3/8	REV5435	—
3/8	.3750	1	2-1/2	.015	3/8	REV5212	—
3/8	.3750	1	2-1/2	.030	3/8	REV5213	—
3/8	.3750	1	2-1/2	.060	3/8	REV5214	—
3/8	.3750	1-1/4	3	—	3/8	REV5437	—
3/8	.3750	1-1/4	3	.030	3/8	REV5215	—
3/8	.3750	1-1/4	3	.060	3/8	REV5216	—
3/8	.3750	2	4	—	3/8	REV5439	—
3/8	.3750	2	4	.030	3/8	REV5217	—

Tolerances	Diameter	Shank	Radius
1/8" - 1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8" - 1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



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